We claim:

1. A laser beam processing machine comprising a chuck table for holding a workpiece and a laser beam application means for applying a laser beam to the workpiece held on the chuck table, wherein

the machine further comprises a protective film forming means for forming a protective film on a surface to be processed, of the workpiece before the laser beam processing.

- The laser beam processing machine according to claim 1, wherein the protective film forming means comprises a spinner table that holds the workpiece and rotates and a resin solution supply means for supplying a liquid resin solution to the to-be-processed surface of the workpiece held on the spinner table.
 - 3. The laser beam processing machine according to claim 2, wherein the liquid resin solution supplied by the resin solution supply means is water-soluble.

4. The laser beam processing machine according to claim 2, wherein the protective film forming means comprises a cleaning water supply means for supplying cleaning water to the tobe-processed surface of the workpiece held on the spinner

25 table.

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5. The laser beam processing machine according to claim 2, wherein the machine comprises a cassette placing portion for placing a cassette for storing the workpiece, a workpiece take-in/take-out means for taking out the workpiece before processing from the cassette placed on the cassette placing portion and taking the workpiece after processing into the cassette, a temporary depot portion for temporarily storing the workpiece taken out by the workpiece take-in/take-out

means, and a conveying means for carrying the workpiece temporarily stored on the temporary depot portion to the spinner table.

5 6. The laser beam processing machine according to claim 5, wherein the conveying means carries the workpiece having a protective film formed on the spinner table to the chuck table.